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14	ORDER TO PAY A CIVIL PENALTY AND
15	PERFORM REMEDIAL WORK
16	NO. 1392
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19	Operator: Warren E&P, Inc. (W0325)
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	Order to Pay a Civil Penalty No. 1392

#### I. Introduction

On the afternoon of January 20, 2024, a fluid spill occurred from a steel pipeline at the WTU Central Facility operated by Warren E&P, Inc. (Operator). The WTU South 10" Gathering line (Wellstar ID 90323908) burst next to the facility wall at the property boundary and an uncontrolled mixture of produced water and crude oil sprayed approximately 20 feet into the air. Due to winds, the crude oil and water mixture was blown over the containment wall and onto the E. Anaheim Street and adjacent sidewalk. Fluid also entered storm drains on the 8 street and near the outfall, ultimately flowing into Dominguez Channel. A Unified Command, 9 with representatives from the US Environmental Protection Agency (US EPA), California Department of Fish and Wildlife's Office of Spill Prevention and Response (CDFW-OSPR), and 10 11 Los Angeles County Fire Department (LAFD), responded and conducted cleanup and 12 recovery efforts. The Operator abandoned a buried portion of the pipeline around the spill's 13 origin, rerouted the Pipeline to an existing above ground pipeline over the abandoned portion, and resumed active operation of the pipeline. On or about February 22, 2024, the 14 15 Operator submitted a root cause analysis to CalGEM which determined the pipeline failed 16 due to external corrosion by failure of wrapping and coating on the line.

17 The Operator also had two prior steel pipeline ruptures in the same facility, on the same 18 age pipes, due to external corrosion. On or about January 7, 2022, the Operator reported an 19 injection line (WTU Main Injection Gathering, WellSTAR ID 90322901) failed and released 20 approximately 20-25 bbls of injection water onto the ground surface. The Operator isolated 21 the lines and stopped the release and remediated the spill. On or about November 24, 2022, 22 the same Main Injection Gathering Line (WellStar ID 90322901) in the WTU Central Facility 23 leaked, and approximately 15 bbl of fluid was released. The fluid exited the underground 24 pipeline, was forced upward through soil and cracks in the asphalt and flowed down along 25 the access road into the sump at its southern end. In response, the Operator remediated the 26 spill and replaced 265 feet of pipeline.

27 The State Oil and Gas Supervisor (**Supervisor**), acting through the Geologic Energy 28 Management Division (CalGEM), and under the authority of Division 3 of the Public Resources

Code (PRC; commencing with PRC section 3000) and title 14 of the California Code of 1 2 Regulations (**Regulations**), may issue an order that directs the operator to take any actions 3 that the Supervisor deems necessary to protect life, health, property, or natural resources and 4 may impose a civil penalty on a person who violates any statutory provision of the PRC, or any 5 regulation that implements those statutory provisions. (PRC, §§ 3106, 3224, 3226, 3236.5) As described in more detail below, Operator failed to employ good oil field practice in 6 7 application of pipeline maintenance, resulting in repeated pipeline ruptures in violation of 8 Regulations sections 1777, subdivision (a) and 1774. Operator's lack of pipeline maintenance 9 poses a potential threat to life, health, property, and natural resources and requires remedial measures. Therefore, pursuant to PRC sections 3013, 3106, 3224, 3225, 3226, and 3236.5, 10 11 Regulations sections 1774, 1774.1, 1774.2 and 1777, and as set forth below, the Supervisor is 12 ordering Operator to take several remedial actions and to pay a civil penalty.

13 Attachment A, incorporated herein, contains a list of definitions and authorities that are applicable to this order.

#### II. Alleged Acts and Omissions

16 Based on CalGEM's records, Warren E&P, Inc. (**Operator**) is the "operator" (as defined in 17 PRC, § 3009) of the WTU South 10" Gathering line (Wellstar ID 90323908) (the Pipeline), as well 18 as a number of wells and production facilities located throughout Southern California. 19 Operator failed to employ good oil field practice in application of pipeline maintenance, 20 resulting in repeated pipeline ruptures in violation of Regulations sections 1777, subdivision (a) 21 and 1774; and which poses a potential threat to life, health, property, and natural resources. The violations at issue are identified below. 22

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## 1. Failure to maintain production facilities in good condition and in a manner to prevent leakage or corrosion (Regulations, § 1777, subd. (a))

25 Regulations, section 1777, subdivision (a), requires operators to maintain production 26 facilities in good condition and in a manner to prevent leakage or corrosion or to safeguard 27 life, health, property, and natural resources. On or about January 20, 2024, a fluid spill 28 occurred from the Pipeline. The Pipeline burst next to the facility wall and an uncontrolled

mixture of produced water and crude oil sprayed approximately 20 feet into the air. Due to
 winds, the crude oil and water mixture was blown over the containment wall and onto the
 street and sidewalk. Fluid also entered storm drains on the street and near the outfall, and
 ultimately flowed into Dominguez Channel. (Attachment B, incorporated herein.)

5 CalGEM conducted a field investigation of the spill and Pipeline on or around January 21, 2024. CalGEM issued a Notice of Violation to Operator requiring the Operator to clean up 6 7 spilled fluid and impacted media, including surface and subsurface, and immediately take 8 the pipeline out-of-service. The Notice of Violation also required the Operator to repair or 9 replace the Pipeline, pressure test the Pipeline and provide the test results to CalGEM for 10 review within seven days following the pressure tests, and provide to CalGEM by February 23, 11 2024, a root cause analysis and action taken to prevent future re-occurrence. (Attachment C, incorporated herein.) CalGEM conducted follow up inspections on or about January 22, 2024, 12 13 January 23, 2024, January 24, 2024, January 30, 2024, and January 31, 2024. During the investigations, CalGEM noted that fluid had seeped into five storm drains and the harbor. 14

On or about February 22, 2024, the Operator submitted a root cause analysis to
CalGEM. The root cause analysis determined the pipeline failed due to external corrosion by
failure of wrapping and coating on the line. (Attachment D, incorporated herein.)

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# 2. <u>Failure to test, operate and maintain pipeline in good oil field practice</u> (Regulations, § 1774)

Regulations, section 1774, requires operators to test, operate and maintain all pipelines in accordance with good oilfield practice. According to Operator's pipeline management plan (PMP), the Pipeline was installed in 1975. (**Attachment E**, incorporated herein.) The Operator failed to use good oil field practices to evaluate the Pipeline after two incidents where other sections of the same age pipelines had failed due to corrosion and deteriorating pipe wrapping.

On or about January 7, 2022, the Operator reported an injection line (WTU Main
Injection Gathering, WellStar ID 90322901) failed and released approximately 20-25 bbls of
injection water onto the ground surface. (Attachment F, incorporated herein.) The Operator

isolated the lines and stopped the release and remediated the spill. On or about November 1 2 24, 2022, the same Main Injection Gathering Line (WellStar ID 90322901) in the WTU Central 3 Facility leaked, and approximately 15 bbl of fluid was released. (Attachment G, incorporated herein.) The fluid exited the underground pipeline, was forced upward through soil and cracks 4 5 in the asphalt and flowed down along the access road into the sump at its southern end. In response, the Operator remediated the spill and replaced 265 feet of pipeline. Operator 6 7 determined both incidents were caused by external corrosion. (Attachments H and I, 8 incorporated herein.)

9 Despite the two incidents on the same age pipelines, within the same facility, Operator 10 continued operating the Pipeline. Operator conducted a hydrostatic pressure test in June 11 2023 on the Pipeline. The hydrostatic pressure test is not appropriate to detect external 12 corrosion and deteriorating wrapping. Additional testing beyond hydrostatic pressure testing 13 should have been used and could have revealed the extent of corrosion and overall integrity of the pipeline. The PMP identified that the Operator would use preventative methods, such as 14 15 cathodic protection and corrosion inhibitors to minimize external and internal corrosion and 16 ultrasonic testing as one of the possible testing procedures to be performed on its pipelines. 17 CalGEM has no record from Operator that cathodic protection, corrosion inhibitors, or 18 ultrasonic testing was conducted on the Pipeline.

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 Failure to identify effective mechanical integrity testing methods based on pipeline type and use; and failure to assess test results to determine continued safe operations and that risks identified in the pipeline management plan are addressed (Regulations, § 1774.1, subd. (f))

Regulations, section 1774.1, subdivision (f) requires operators to identify effective
mechanical integrity methods based on pipeline type and use in the PMP. The operator is also
required to assess all test results to determine the safe continued safe operations and that risks
identified in the PMP are adequately addressed.

27 Despite the two incidents on the same age pipelines, within the same facility in 2022,
28 Operator continued operating the Pipeline and conducted hydrostatic pressure testing

according to the PMP submitted in 2021. Operator conducted a hydrostatic pressure test in
June 2023 on the Pipeline. Hydrostatic pressure testing had not been effective in preventing
similar spill incidents. The hydrostatic pressure testing is not appropriate to detect external
corrosion and deteriorating wrapping. Additional testing beyond hydrostatic pressure testing
should have been used and could have revealed the extent of corrosion and overall integrity
of the pipeline.

#### III. <u>Civil Penalty</u>

Because of the violations, and based on consideration of relevant circumstances,
consistent with PRC section 3236.5, by this order the Supervisor is imposing on Operator a civil
penalty totaling TWENTY THOUSAND DOLLARS (\$20,000.00) for failure to employ good oil field
practice in application of pipeline maintenance, resulting in repeated pipeline ruptures in
violation of Regulations sections 1777, subdivision (a) and 1774 and failure to comply with
Regulations, section 1774.1, subdivision (f). Following is an explanation of how the civil penalty
amount was determined.

For purposes of this order, the Supervisor considered relevant circumstances, including: characterizing the violations as "major," "minor," or "well stimulation" (as defined in PRC section 3236.5, subdivision (b)) and setting a penalty amount proportionate to the circumstantial importance of all relevant factors, including the eight factors identified in PRC section 3236.5, subdivision (a). (PRC, § 3236.5, subd. (a).)

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#### a. Civil Penalty Calculation -

21 In determining the civil penalty amount for this violation, the Supervisor determined the 22 violation to be "major." A "major violation" is a violation that is not a well stimulation violation 23 and that is one or more of the following: (i) A violation that results in harm to persons or 24 property or presents a significant threat to human health or the environment; (ii) A knowing, 25 willful, or intentional violation; or (iii) A chronic violation or one that is committed by a 26 recalcitrant violator. (PRC, § 3236.5, subd. (b)(2)(A).) Because the violation resulted in harm to 27 persons or property or presents a significant threat to human health or the environment, the 28 violation was determined to be a major violation. The statutory penalty range for a major

1 violation is between \$2,500 and \$25,000.

#### 1. The Extent of Harm Caused by the Violation

3 The Supervisor determined that the uncontrolled release of crude oil or produced water mixture harmed property and the environment. The pipeline burst next to the facility wall and 4 5 an uncontrolled mixture of mixed water and crude oil sprayed approximately 20 feet into the air. Due to winds, the crude oil or water mixture was blown over the containment wall and 6 7 onto the street and sidewalk, ultimately flowing into Dominguez Channel. Fluid also entered 8 storm drains on the street and near the outfall. Crude oil or water mixture flowing through 9 storm drains and entering waterways presents potential impacts to soil, surface water, and wildlife. 10

#### 2. <u>The Persistence of the Violation</u>

Despite two prior incidents, the Operator continued operating the Pipeline without
performing additional testing to assess the extent of corrosion or condition of wrapping,
disregarding their reporting that cited corrosion and failed wrapping as causes of failure from
two prior pipeline ruptures. Operator's persistence, being continued, unchanged course of
actions despite previous ruptures, resulted in a third pipeline rupture.

## 3. The Pervasiveness of the Violation

18 The Operator had two prior pipeline ruptures in the same facility, on the same age19 pipes due to external corrosion and/or deteriorating pipe wrapping.

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## 4. The Number of Prior Violations by the Same Violator

As discussed, the Operator has been cited for two releases that occurred at same facility in 2022.

## 5. The Degree of Culpability of the Violator

Because the Operator had two prior pipeline ruptures in the same facility on the same age pipes due to corrosion, the Operator was aware of the possible issue occurring due to external corrosion especially in segments with aging unmaintained pipe wrapping and could have done more testing or used other preventative measures to reveal the extent of corrosion and overall integrity of the pipeline.

3 employing corrosion-inhibiting measures. 4 The civil penalty amount is based on a review of the factors in PRC section 3236.5 for 5 major violations. The Supervisor reserves the right to modify the civil penalty amount to more 6 accurately reflect the factors in PRC section 3236.5. The Supervisor also reserves the right to 7 amend the civil penalty amount for additional violations. IV. 8 **Operator's Required Actions** 9 For the reasons stated herein, pursuant to PRC sections 3013, 3106, 3224, 3225, and 3236.5, and Regulations sections 1774, 1774.1, 1774.2 and 1777, among others, IT IS HEREBY 10 11 **ORDERED** that Operator: 12 1) Pay a civil penalty totaling TWENTY THOUSAND DOLLARS (\$20,000.00); 13 2) Submit the most recent pipeline testing and inspection results for all pipelines subject to Regulations, section 1774 or California Code of Regulations, Title 8 14 15 section 6533 as are listed in the most recent Pipeline Management Plan. 16 Operator shall provide non-destructive testing and inspection field results and 17 remaining life calculations for all pipelines. For all underground pipelines the 18 Operator shall also identify the planned testing frequency and methods used, 19 considering assessment of known or potential areas of increased corrosion risk 20 such as, but not limited to, at air-to-soil interfaces, where cathodic protection is 21 lacking, or where coating is deteriorated. 22 3) Submit all future pipeline mechanical integrity test results for in-service pipelines 23 operated by the Operator and regulated under Regulations, section 1774.1, 24 subdivision (f) to CalGEM within 14 days of the test date until further notice. 25 26 2019. 27 5) Submit an updated Pipeline Management Plan to CalGEM for review and 28 approval, including: 8 Order to Pay a Civil Penalty No. 1392

## 6. Any Economic Benefit to the Violator Resulting from the Violation

Operator saved financial and staff resources by not performing additional testing or

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- - 4) Provide to CalGEM all pipeline maintenance records dating back to January 1,

1	a. Specific inspection methods and maintenance procedures and
2	associated frequencies that will be utilized to prevent further leaks from
3	underground pipelines and at pipeline soil-air interface transition zones.
4	CalGEM recommends that the Operator consult with an API 570 inspector
5	or professional engineer to identify these appropriate inspection methods
6	and maintenance procedures.
7	b. A comprehensive description of the corrosion prevention measures to be
8	employed for the various types or class of piping or pipelines considered in
9	meeting California Code of Regulations, Title 8 section 6533 or API 570.
10	c. A summary of pressure monitoring systems and safeguards that prevent
11	pipelines from exceeding their maximum operating pressure, particularly
12	where pumps and controls have the capability to exceed the pipeline
13	maximum operating pressure.
14	d. Mechanical integrity testing methods and associated standards for all
15	pipelines to comply with Regulations, section 1774.1, subdivision (f).
16	e. Updated Pipeline Management Plan data tables to reflect all changes to
17	present date, including but not limited to updated coordinates, lengths,
18	operating pressures, etc.
19	f. A Test Pressure column with a test pressure value for each line that will be
20	pressure tested. This test pressure should follow the industry standard
21	specified in the Pipeline Management Plan, conform to good oil field
22	practice, and be at least 125% of maximum operating pressure for
23	hydrostatic tests.
24	g. Maps showing current routing for all pipelines including pipelines subject
25	to Regulations, section 1774.1, subdivision (f) and all pipelines installed
26	within the last 10 years which would otherwise be subject to Regulations,
27	section 1774.1, subdivision (f).
28	h. An updated list of all pipelines that have a prior spill history with date,
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	Drder to Pay a Civil Penalty No. 1392

1	cause, and location of spill.
2	To remit payment of the civil penalty online, please visit
3	https://www.govone.com/PAYCAL/Home/SelectAgency and select "California Department
4	of Conservation Geologic Energy Management Division," then follow the instructions on the
5	screen.
6	To remit payment of the civil penalty by mail, please send a check payable to
7	"Department of Conservation" to the following address:
8	Department of Conservation
9	CalGEM, Attn: Operational Management Unit
10	715 P Street, MS 1803
11	Sacramento, California 95814
12	Please include the Operator name, Order number, and phrase "Oil and Gas
13	Environmental Remediation Account" on the check itself.
14	V. <u>Operator's Appeal Rights</u>
15	Operator may appeal this Order by filing a timely written notice of appeal with the
16	Director as described in Article 6 (Appeals and Review) of Division 3 of the PRC, commencing
17	with PRC section 3350. (PRC, §§ 3225, subd. (d).) If this order is mailed to you, the Director must
18	receive the appeal within (15) days from the date the Supervisor mails the order. To file an
19	appeal, a written notice of appeal may be sent via U.S. mail to:
20	Department of Conservation
21	Director's Office of Appeals
22	715 P Street, MS 19-06 (Legal Office, Chief Counsel)
23	Sacramento, California 95814
24	Or via electronic mail:
25	CalGEMAppeals@conservation.ca.gov
26	If Operator files a timely written notice of appeal, Operator will be informed of the
27	appeal hearing date, time, and place. Following the hearing, Operator will receive a written
28	decision that affirms, sets aside, or modifies the appealed order.
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	Order to Pay a Civil Penalty No. 1392

If Operator does not file a timely written notice of appeal, or if the order is affirmed
following an appeal, this order will become a final order and CalGEM may contract for
performance of the work, pursuant to PRC section 3226, if, within 30 days of this order,
Operator has not, in good faith, commenced the work ordered. Any costs incurred by
CalGEM to obtain compliance with this order (which may include penalties and interest) will
constitute a lien against Operator's real or personal property per PRC section 3423. (PRC, §
3356.

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#### VI. Other Potential Actions to Enforce This Order

9 Failure to comply with Section V (Operator's Required Actions) of this order could subject Operator to further enforcement action. PRC section 3236 makes it a misdemeanor 10 11 for any person who violates, fails, neglects, or refuses to comply with any of the provisions of 12 the oil and gas conservation laws commencing at PRC section 3000. PRC section 3236.5 13 authorizes the Supervisor to impose a civil penalty on a person who violates any provision in Chapter 1 of Division 3 of the PRC or any regulation that implements those statutes, and the 14 15 Supervisor may in the future impose further civil penalties based on the facts and omissions 16 underlying this order. PRC section 3237 authorizes the Supervisor to order the plugging and 17 abandonment of a well or the decommissioning of a production facility if an operator has 18 failed to comply with an order of the Supervisor within the time provided by the order or has failed to challenge the order on a timely basis. PRC section 3359 makes it a misdemeanor to 19 20 fail or neglect to comply with an order of the Supervisor. Each day's further failure, refusal, or 21 neglect is a separate and distinct offense. (PRC, § 3359.)

24 DATED: May 9, 2024

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Douglas IVo

Doug Ito State Oil and Gas Supervisor